



Technical Specification

Production Units:	UPM Changshu Paper Mill
Product:	UPM Fine
Description:	Woodfree uncoated paper for high speed, high quality printing.
Printing method:	Heatset/coldest web offset printing, sheet fed printing
Furnish:	Chemical pulp
Wrapping:	Strong kraft wrapper
Certificates and labels:	ISO9001, ISO14001, ISO45001, ISO50001, EMAS, CoC of FSC and PEFC.

UPM Fine							
Specifi- cation	Basis Weight	Thickness	CIE Whiteness	Opacity	Bendtsen Roughness	D65 Brightness	Moisture
Unit	g/m ²	um	-	%	ml/min	%	%
Test method	ISO 536	ISO 534	ISO 11475	ISO 2471	ISO 8791-2	ISO 2470-2	ISO 287
Target values	60	76	145	89	160	103	6.0
	70	87	145	92	170	103	6.0
	80	99	145	94	180	103	6.0
	90	109	145	94	180	103	6.0
	100	118	145	95	180	103	6.0
	120	140	145	97	180	103	6.0

Please note: Technical values are informative and subject to production variations.

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